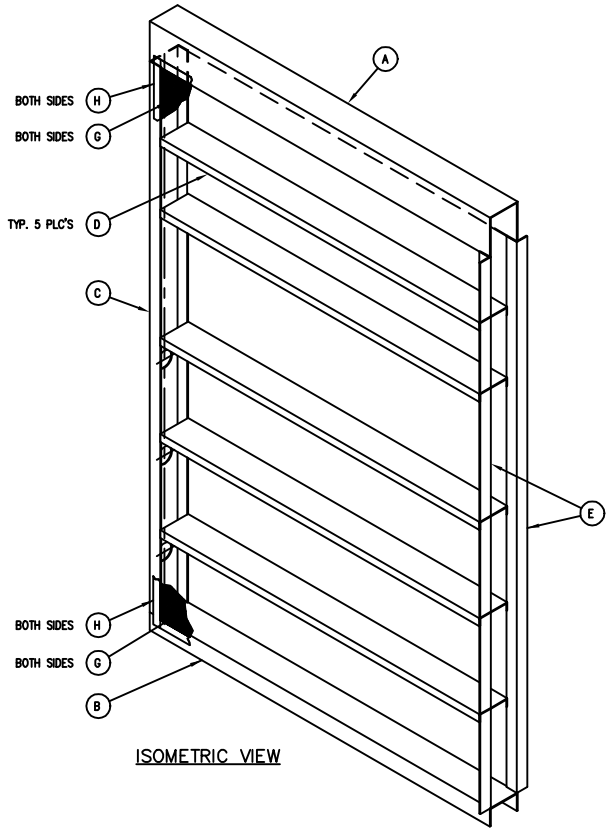
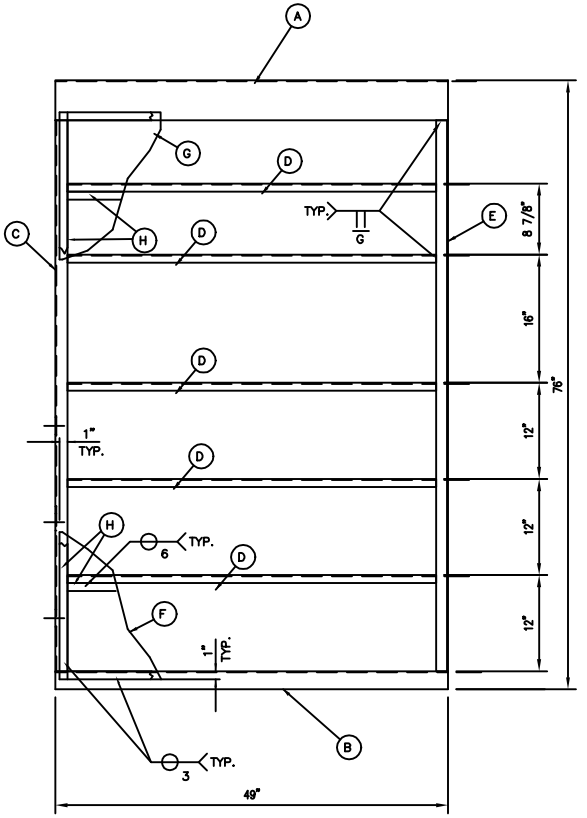
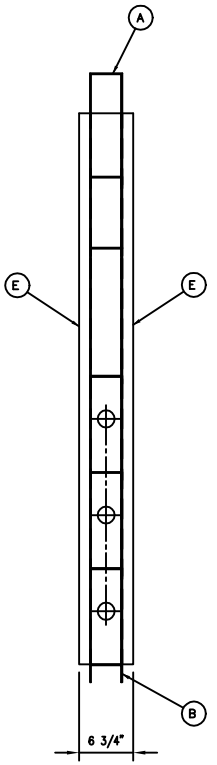


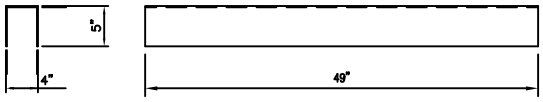
ISOMETRIC VIEW



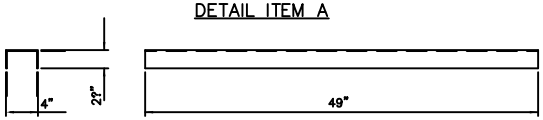
FRONT VIEW



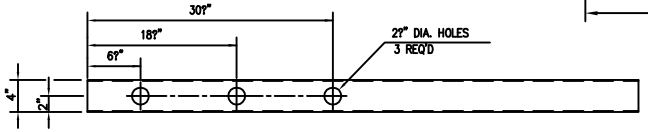
SIDE VIEW

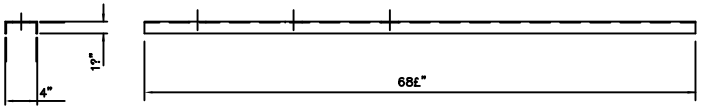


DETAIL ITEM A

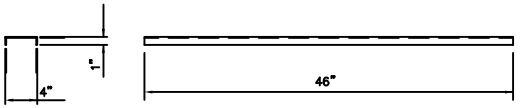


DETAIL ITEM B





DETAIL ITEM C



DETAIL ITEM D
(5 REQ'D)

ITEM	QTY	REFERENCE	ITEM SIZE/DESCRIPTION	MATERIAL	WT.(LBS.) (TOTAL)
					(TOTAL) 119.6
H	AS REQ'D.	*****	#26 GA. SHT. x 1" WIDE x 68'-0"	316 SST	4.2
G	2	*****	PERFORATED SCREEN-24 GA.x 34"x 48"	316 SST	10.7
F	2	*****	PERFORATED SCREEN-24 GA.x 36"x 48"	316 SST	18.6
E	2	*****	ANGLE-1" x 1" x 1" x 68"	316 SST	14.3
D	5	*****	SHEET-#11 GA. x 6" x 46"	316 SST	31.1
C	1	*****	SHEET-#11 GA. x 7" x 68"	316 SST	10.4
B	1	*****	SHEET-#11 GA. x 8" x 49"	316 SST	10.6
A	1	*****	SHEET-#11 GA. x 14" x 49"	316 SST	19.4

NOTES: 1.) MATERIAL- 316 SST
2.) ALL BREAKS TO BE SHARP & @ 90°.
3.) COVER EDGES OF ITEM "F" & "G" WITH ITEM "H" PRIOR TO SPOTWELDING.
4.) ALL WELDS TO BE FULL PENETRATION AND CONTINUOUS FILLET WELD UNLESS OTHERWISE NOTED.

REVISION	DATE	DWN.	CHK'D	APP'D	DESCRIPTION

FILE: /42988/42988-14sl | PLOT: 31.75,20.75 | ORIGIN: 0,0 | FACTOR: 1=8

DRAWN	AHH	05-22-02
CHECKED		
APPROVED		

TOLERANCES	
FRACTIONAL	±1"
.XX	-
.XXX	-
ANGULAR	±1/2°

CUSTOMER: | JOB NO.

TITLE: HECA CENTER DUCT 10E

SCALE 1"=1'-0" | SHEET 1 of 1 | SIZE D | DRAWING NUMBER 42988-14 | REV.